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RBA8100-80902-301
Job Sheet 193911



Part No: RBA8100-80902-301

Job Qty: 2 pcs

Part Name: Allthread



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 6/24/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBA8100-80902 Rev 4 IPP Rev. A 19.04.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	2 pcs	6/24/19		0.00	1.00	Conventional Lathe - 1		DAS 71 9-89
							Conventional Lathe - 2	19-5-27	
110	QC 2	2 pcs	6/24/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S184462



Part No: RBA8100-80902-301

Job No: 193911

Serial No/Batch: S184462

Revision: 4

Spector:

Exp Date:

Instructions:

Date: 05/27/19

Plex 4/24/19 10:24 AM Dart.lajeunesse.marie

120	QC 8	2 pcs	6/24/19	0.00 0.00	QC 2 - 65	10-5-27	DAS 71 9-89
					QC 2 - 5		
					QC 2 - 71		
					QC 8 - 12		
					QC 8 - 14		
					QC 8 - 17		
					QC 8 - 20		
					QC 8 - 25		
					QC 8 - 3		
					QC 8 - 32		
					QC 8 - 33		
					QC 8 - 35		
					QC 8 - 39		
					QC 8 - 4		
					QC 8 - 44		
					QC 8 - 45		
					QC 8 - 49		
					QC 8 - 58		
					QC 8 - 8		DAS 19-05-29
					QC 8 - 9		
					QC 8 - 68		
					QC 8 - 67		
					QC 8 - 1 (A)		
					QC 8 - 47		
					QC 8 - 40		
					QC 8 - 52		
					QC 8 - 23		
130	Packaging 3-1 - Stock - B4B	2 pcs	6/24/19	0.00 0.00	Packaging 3 - 1 - B4B	a	
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
140	QC 21 - SA	2 pcs	6/24/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89	JUN 04 2019
					QC 21 - SA - 70		

Part Op 100 - 1-Machine as per DWG. 2-Debur
Descriptions: 130 - .

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98750A108	Grade B7 Medium-Strength Steel Threaded Rod, 1/2"-13 Thread Size, 4- 2 (1 ea) 100-Conventional Lathe - 1			S176132

Job Allocations

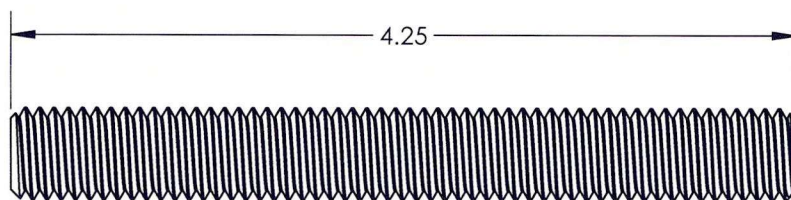
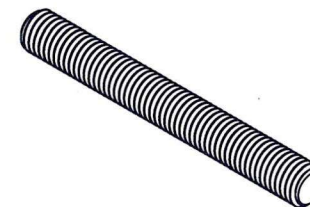
Operation	Component Part	Required	Inventory	Allocated
100-Conventional Lathe - 1	98750A108	2	0	0

Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	15-0297	-301 WAS B/O IS MODIFIED. ADDED DWG. CH'D B/O WAS #98750A107 IS #98750A108.	9/16/2015	DPD	JAG



(1/2-13 UNC-2A)

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 193911 ML5
19-04-27

(-301)
ALL-THREAD

DART AEROSPACE	
TITLE WRENCH - FUEL CELL ASSY	
DWG NO. RBA8100-80902-301	REV 4
MAT'L STEEL	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weid</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -300 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD
SCALE 1:1	DATE 7/30/2004 SHEET 8 OF 9

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					